

TIME CALCULATION TABLE FOR CHROMALUXE MDF PANELS : (SLIDE 865 & 1285)

Total cm²		Time	Counter press time	ISO sizes	Centimeter sizes	Inch sizes	Edition: Epson SC F-series + Wasatch SoftRip + SEFA	
600	>	4:03	2:01	ISO A4	20cm x 30cm	8" x 10"	HOW TO CALCULATE THE CORRECT TIME : To calculate the time: multiply height by width and choose the time that is closest to your result. <i>Example: 20x30cm² = 600cm² >>> 4:03 minutes</i>	
900	>	4:08	2:04	ISO A3	30cm x 30cm	11" x 11"		
1200	>	4:13	2:06		30cm x 40cm	11" x 14"		
1800	>	4:18	2:09		40cm x 40cm	9" x 16"		
2400	>	4:23	2:11		40cm x 60cm	11" x 16"		
2600	>	4:28	2:14	ISO A2	50cm x 50cm	20" x 20"	TECHNICAL SPECIFICATIONS : Printers: Epson SC-F series with nK inks Heat pi SEFA Slide 1285 Temperature: 195°C / 385°F Pressure: 5,5bar / 80psi Printed via: Wasatch SoftRIP	
3000	>	4:33	2:16		60cm x 60cm	24" x 24"		
3600	>	4:38	2:19					
4200	>	4:43	2:21	ISO A1	60cm x 80cm	24" x 31"		
4800	>	4:48	2:24		70cm x 70cm	28" x 28"		
5400	>	4:53	2:26		Quarter Sheet	32" x 32"		
6000	>	4:58	2:29	Quarter Sheet	70cm x 100cm	28" x 40"	Given times are only guidelines / sizes based on most produced dimensions. Differences are possible, dependent the printer, inks, heatpress, etc...	
6600	>	5:03	2:31		60cm x 120cm	24" x 48"		
7200	>	5:08	2:34		80cm x 120cm	32" x 48"		
7800	>	5:13	2:36					
8400	>	5:18	2:39					
9000	>	5:23	2:41					
9600	>	5:28	2:44					

HOW TO COUNTER PRESS ?

in case your wood panel is bent, follow below steps:

Step 1: Make sure the panel has cooled down completely
Step 2: Place the panel face down on a clean surface in your heat press
Step 3: Use the time tabel as mentionned in the list when counter pressing
Step 4: Let the panel cool down again completely

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